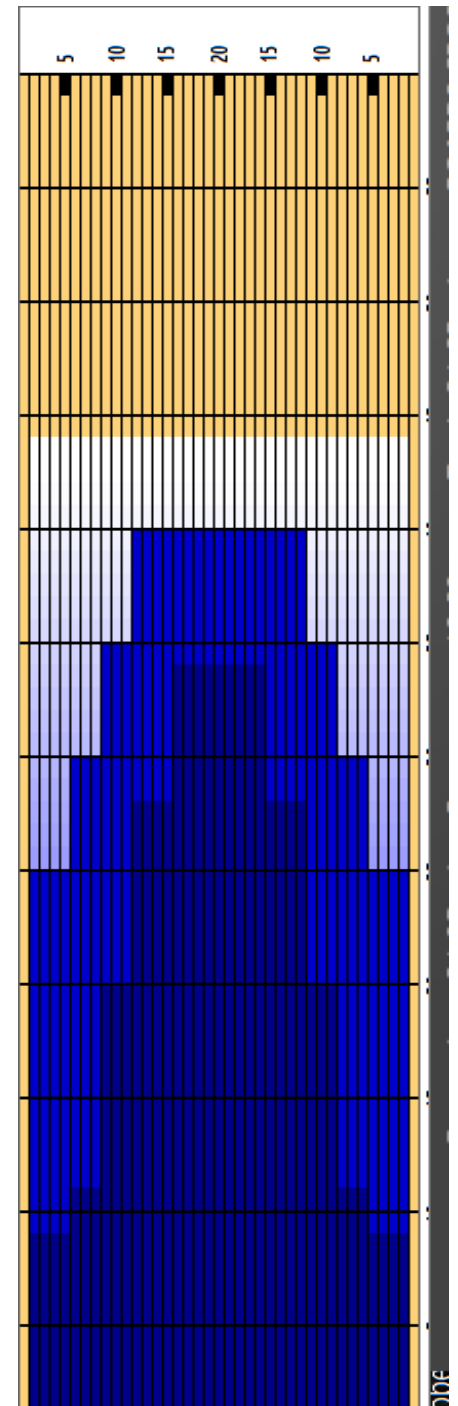


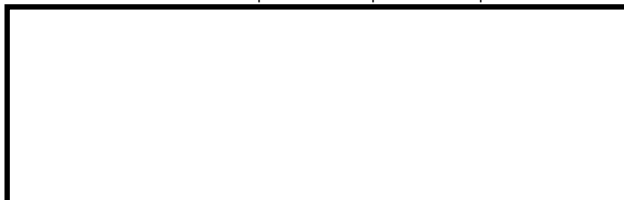
Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	21.05 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	31.65 mL
Tank Configuration	A Only	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	A	222	0.0	9.9	9.9	11100
2	6L	6R	1	14	A	29	9.9	11.8	1.9	1450
3	9L	9R	2	14	A	46	11.8	15.7	3.9	2300
4	9L	9R	2	18	A	46	15.7	20.8	5.1	2300
5	12L	12R	3	18	A	51	20.8	28.4	7.6	2550
6	16L	16R	2	14	A	18	28.4	32.3	3.9	900
7	16L	16R	1	14	A	9	32.3	34.2	1.9	450
8	2L	2R	0	14	A	0	34.2	44.0	9.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	44.0	40.0	-4.0	0
2	12L	12R	2	18	A	34	40.0	34.9	-5.1	1700
3	9L	9R	2	18	A	46	34.9	29.8	-5.1	2300
4	6L	6R	2	18	A	58	29.8	24.7	-5.1	2900
5	2L	2R	2	18	A	74	24.7	19.6	-5.1	3700
6	2L	2R	0	18	A	0	19.6	0.0	-19.6	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.72	1.49	1.08	1.08	1.49	2.72

