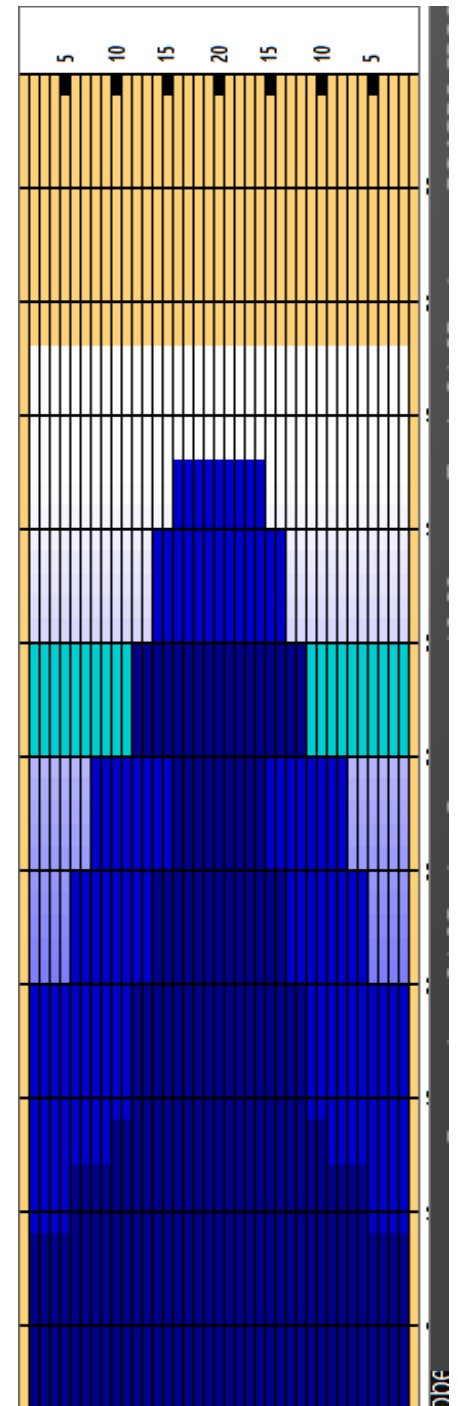


| | | | | | |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 48 | Reverse Brush Drop | 43 | Oil Per Board | 50 ul |
| Forward Oil Total | 21.2 mL | Reverse Oil Total | 12.55 mL | Volume Oil Total | 33.75 mL |
| Tank Configuration | A Only | Tank A Conditioner | FIRE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 6 | 14 | A | 222 | 0.0 | 9.9 | 9.9 | 11100 |
| 2 | 6L | 6R | 1 | 18 | A | 29 | 9.9 | 12.4 | 2.5 | 1450 |
| 3 | 10L | 10R | 1 | 18 | A | 21 | 12.4 | 14.9 | 2.5 | 1050 |
| 4 | 12L | 12R | 2 | 18 | A | 34 | 14.9 | 20.0 | 5.1 | 1700 |
| 5 | 14L | 14R | 2 | 18 | A | 26 | 20.0 | 25.1 | 5.1 | 1300 |
| 6 | 16L | 16R | 2 | 18 | A | 18 | 25.1 | 30.2 | 5.1 | 900 |
| 7 | 2L | 2R | 2 | 18 | A | 74 | 30.2 | 35.3 | 5.1 | 3700 |
| 8 | 2L | 2R | 0 | 14 | A | 0 | 35.3 | 48.0 | 12.7 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 26 | A | 0 | 48.0 | 43.0 | -5.0 | 0 |
| 2 | 16L | 16R | 1 | 18 | A | 9 | 43.0 | 40.5 | -2.5 | 450 |
| 3 | 14L | 14R | 2 | 18 | A | 26 | 40.5 | 35.4 | -5.1 | 1300 |
| 4 | 12L | 12R | 2 | 18 | A | 34 | 35.4 | 30.3 | -5.1 | 1700 |
| 5 | 8L | 8R | 2 | 18 | A | 50 | 30.3 | 25.2 | -5.1 | 2500 |
| 6 | 6L | 6R | 2 | 18 | A | 58 | 25.2 | 20.1 | -5.1 | 2900 |
| 7 | 2L | 2R | 2 | 14 | A | 74 | 20.1 | 16.2 | -3.9 | 3700 |
| 8 | 2L | 2R | 0 | 14 | A | 0 | 16.2 | 0.0 | -16.2 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 2.41 | 1.65 | 1.11 | 1.11 | 1.65 | 2.41 |

