

53rd Singapore International Open 2023



Oil Pattern Distance **Forward Oil Total Tank Configuration**

42 18.85 mL A Only

Reverse Brush Drop **Reverse Oil Total Tank A Conditioner**

39 9 mL **ICE** Oil Per Board **Volume Oil Total Tank B Conditioner**

Multi ul 27.85 mL **FIRE**

2 5L 5R 1 50 14 A 31 7.9 9.8 1 3 6L 6R 1 50 14 A 29 9.8 11.7 1 4 8L 7R 1 50 14 A 26 11.7 13.6 1 5 10L 9R 2 50 14 A 44 13.6 17.5 3 6 12L 11R 1 50 18 A 18 17.5 20.0 2	7.9 9.8 1.9 155 9.8 11.7 1.9 145 11.7 13.6 1.9 130 13.6 17.5 3.9 220
3 6L 6R 1 50 14 A 29 9.8 11.7 1 4 8L 7R 1 50 14 A 26 11.7 13.6 1 5 10L 9R 2 50 14 A 44 13.6 17.5 3 6 12L 11R 1 50 18 A 18 17.5 20.0 2	9.8 11.7 1.9 145 11.7 13.6 1.9 130 13.6 17.5 3.9 220 17.5 20.0 2.5 90
4 8L 7R 1 50 14 A 26 11.7 13.6 15 10L 9R 2 50 14 A 44 13.6 17.5 3 6 12L 11R 1 50 18 A 18 17.5 20.0 2	11.7 13.6 1.9 130 13.6 17.5 3.9 220 17.5 20.0 2.5 90
5 10L 9R 2 50 14 A 44 13.6 17.5 3 6 12L 11R 1 50 18 A 18 17.5 20.0 2	13.6 17.5 3.9 220 17.5 20.0 2.5 90
6 12L 11R 1 50 18 A 18 17.5 20.0 2	17.5 20.0 2.5 90
7 131 12R 1 50 18 A 16 200 225	20.0 22.5 2.5 80
7 152 1211 1 50 10 71 10 2010 2215 1	
8 14L 13R 2 50 18 A 28 22.5 27.6 5	22.5 27.6 5.1 140
9 2L 2R 0 50 22 A 0 27.6 37.0 9	27.6 37.0 9.4
10 2L 2R 0 50 26 A 0 37.0 42.0 5	37.0 42.0 5.0

1 2L 2 13	L 12R L 10R	0 1 2	50 50 50	30 22	A A	0 16	42.0	32.0		T.OIL 0 800
2 13 3 11 4 9L	L 12R L 10R	1 2	50	22	Α	16				_
3 11 4 9L	L 10R	2					32.0	28.9	-3.1	800
4 9L		_	50	18	^					
	9R				^	40	28.9	23.8	-5.1	2000
c 71		1	50	18	Α	23	23.8	21.3	-2.5	1150
5 /L	. 7R	1	50	18	Α	27	21.3	18.8	-2.5	1350
6 2L	. 2R	2	50	14	Α	74	18.8	14.9	-3.9	3700
7 2L	. 2R	0	50	22	Α	0	14.9	8.0	-6.9	0
8 2L	2R	0	50	14	Α	0	8.0	0.0	-8.0	0

Cleaner Ratio Main Mix Cleaner Ratio Back End Mix Cleaner Ratio Back End Distance Buffer RPM: $4 = 700 \mid 3 = 500 \mid 2 = 200 \mid 1 = 100$

NA NA NA Forward Reverse Combined



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R	
Description	Outside:Middle	Middle:Middle	Inside:Middle	Mlddle: Inside	Middle:Middle	Middle:Outside	
Track Zone Ratio	2,56	1.5	1.02	1	1.36	2.5	



