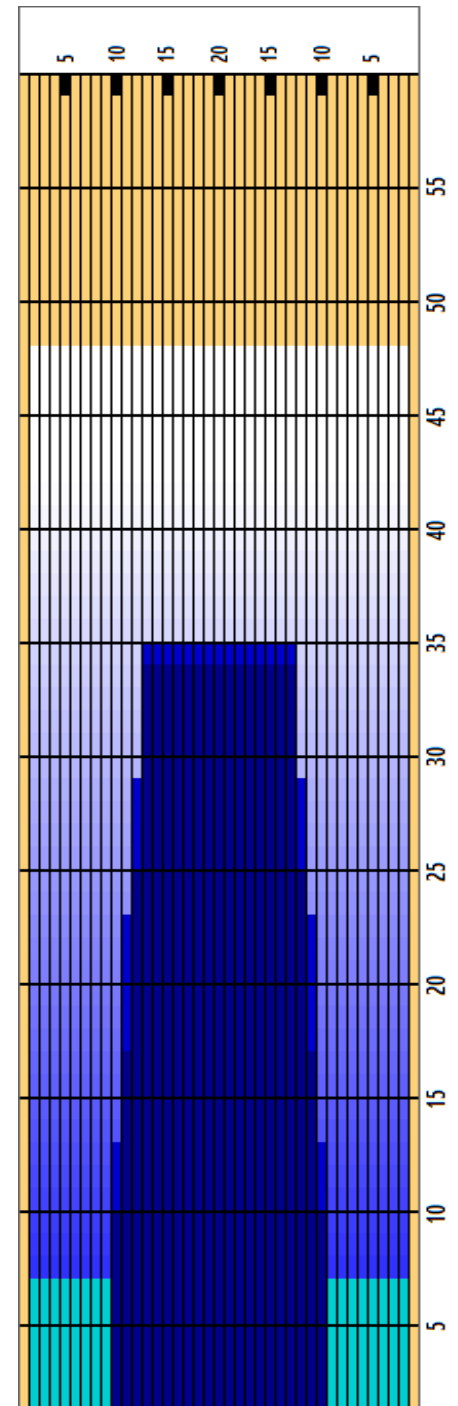


Oil Pattern Distance	48	Reverse Brush Drop	43	Oil Per Board	Multi ul
Forward Oil Total	16.1 mL	Reverse Oil Total	7.36 mL	Volume Oil Total	23.46 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	18	A	148	0.0	7.6	7.6	7400
2	10L	10R	1	50	18	A	21	7.6	10.1	2.5	1050
3	11L	11R	3	50	18	A	57	10.1	17.7	7.6	2850
4	12L	12R	3	50	18	A	51	17.7	25.3	7.6	2550
5	13L	13R	3	50	22	A	45	25.3	34.6	9.3	2250
6	2L	2R	0	50	22	A	0	34.6	42.0	7.4	0
7	2L	2R	0	50	26	A	0	42.0	48.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	A	0	48.0	39.0	-9.0	0
2	2L	2R	0	40	26	A	0	39.0	35.0	-4.0	0
3	13L	13R	2	40	22	A	30	35.0	28.8	-6.2	1200
4	12L	12R	2	40	22	A	34	28.8	22.6	-6.2	1360
5	11L	11R	3	40	22	A	57	22.6	13.3	-9.3	2280
6	10L	10R	2	40	18	A	42	13.3	8.2	-5.1	1680
7	10L	10R	1	40	14	A	21	8.2	6.3	-1.9	840
8	2L	2R	0	40	14	A	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM : 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.5	2.41	1	1	2.41	5.5

