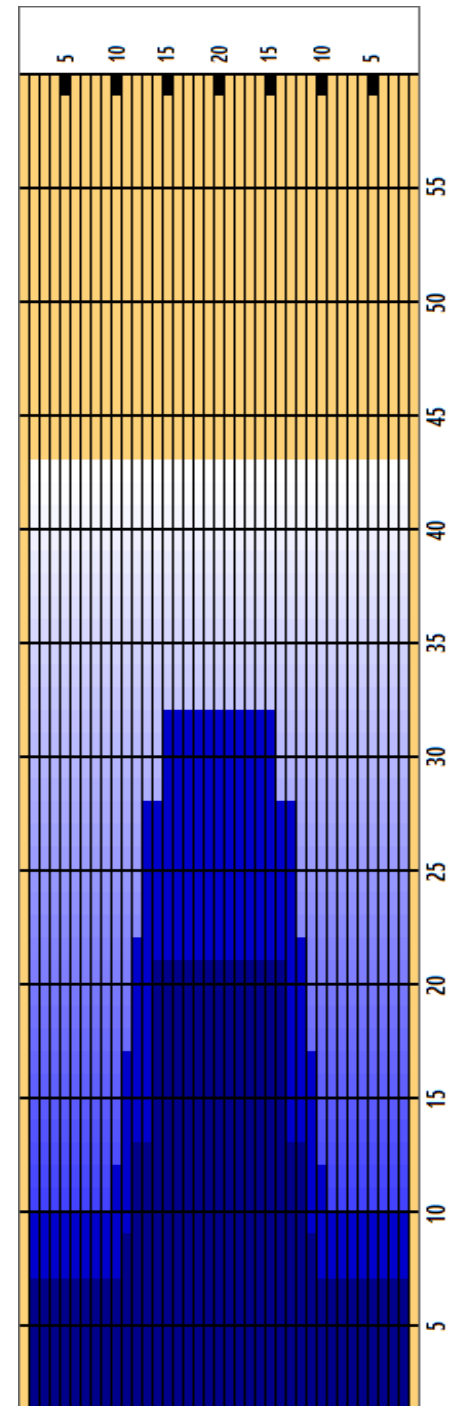


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	13.85 mL	Reverse Oil Total	10.4 mL	Volume Oil Total	24.25 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	11L	11R	1	14	A	19	7.9	9.8	1.9	950
3	12L	12R	2	14	A	34	9.8	13.7	3.9	1700
4	14L	14R	3	18	A	39	13.7	21.3	7.6	1950
5	2L	2R	0	18	A	0	21.3	26.0	4.7	0
6	2L	2R	0	22	A	0	26.0	33.0	7.0	0
7	2L	2R	0	26	A	0	33.0	43.0	10.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	32.0	-11.0	0
2	15L	15R	1	26	A	11	32.0	28.4	-3.6	550
3	13L	13R	2	22	A	30	28.4	22.2	-6.2	1500
4	12L	12R	2	18	A	34	22.2	17.1	-5.1	1700
5	11L	11R	2	18	A	38	17.1	12.0	-5.1	1900
6	10L	10R	1	14	A	21	12.0	10.1	-1.9	1050
7	2L	2R	2	14	A	74	10.1	6.2	-3.9	3700
8	2L	2R	0	10	A	0	6.2	1.0	-5.2	0
9	2L	2R	0	10	A	0	1.0	0.0	-1.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



This Pattern Up Loaded From Slot # 16 In Lane Machine On 9/10/2013 11:39 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3	2.19	1.05	1.05	2.19	3

