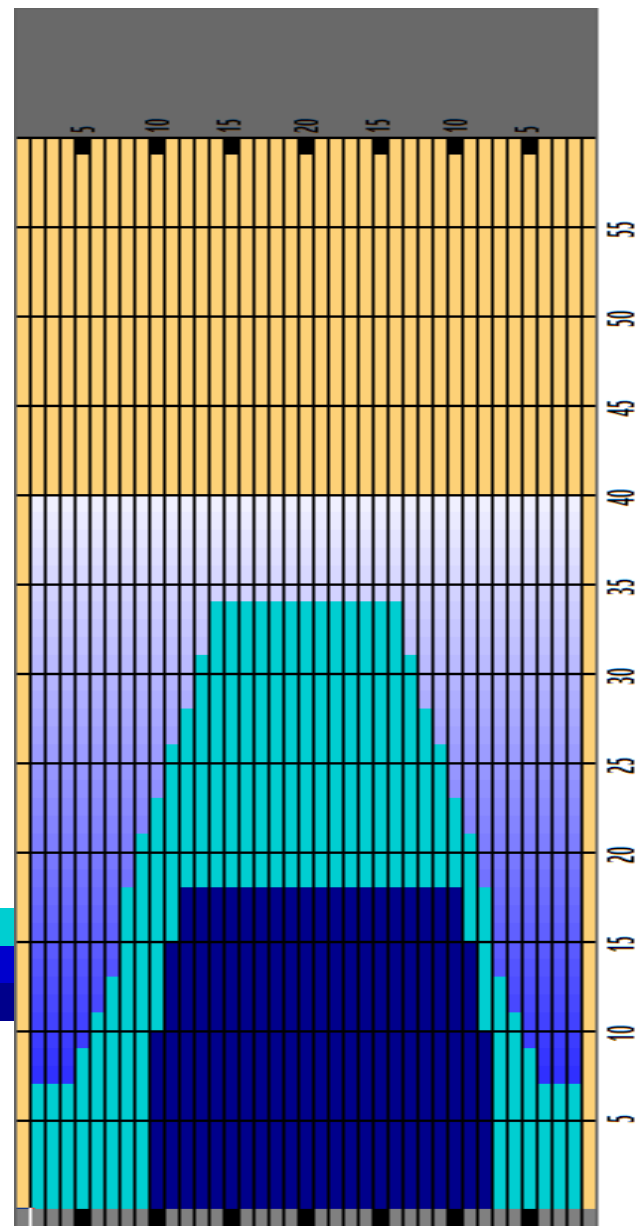
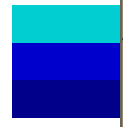


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	21.5 mL	Reverse Oil Total	4.2 mL	Volume Oil Total	25.7 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	5L	5R	1	14	A	31	7.9	9.8	1.9	1550
3	6L	6R	1	14	A	29	9.8	11.7	1.9	1450
4	7L	7R	1	14	A	27	11.7	13.6	1.9	1350
5	8L	8R	2	18	A	50	13.6	18.7	5.1	2500
6	9L	9R	1	18	A	23	18.7	21.2	2.5	1150
7	10L	10R	1	18	A	21	21.2	23.7	2.5	1050
8	11L	11R	1	18	A	19	23.7	26.2	2.5	950
9	12L	12R	1	18	A	17	26.2	28.7	2.5	850
10	13L	13R	1	18	A	15	28.7	31.2	2.5	750
11	14L	14R	1	22	A	13	31.2	34.3	3.1	650
12	2L	2R	0	22	A	0	34.3	40.0	5.7	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	18.0	-22.0	0
2	12L	10R	1	22	A	19	18.0	14.9	-3.1	950
3	11L	9R	2	18	A	42	14.9	9.8	-5.1	2100
4	10L	8R	1	18	A	23	9.8	7.3	-2.5	1150
5	2L	2R	0	14	A	0	7.3	0.0	-7.3	0

Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.23	1.47	1.01	1.01	1.32	3.23

